

**Indexable insert for turning SCMT 09T304, for medium machining, Grade: HBT130****Order data**

Order number	260791 HBT130
GTIN	4062406257408
Item class	22D

Technical description

Cutting speed v_c main application	50 - 200 m/min
Corner radius	0.4 mm
Main application	M
Cutting conditions	slightly interrupted
ISO code indexable insert	SCMT 09T304
Number of changes/inserts	4
Grade	HBT130
Chip breaker	MM
Feed f	0.05 - 0.35 mm/rev.
Tool material	Carbide
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning

Cutting depth a_p	0.3 - 2.5 mm
Coating	TiCN
Type of product	Indexable insert for turning